

# ENVIRONMENTAL ASSESSMENT OF EV BATTERIES SOME DATA AND IMPROVMENT POSSIBILITIES

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[www.jt-batteries.record-net.org](http://www.jt-batteries.record-net.org)

21 MAI 2019  
PARIS

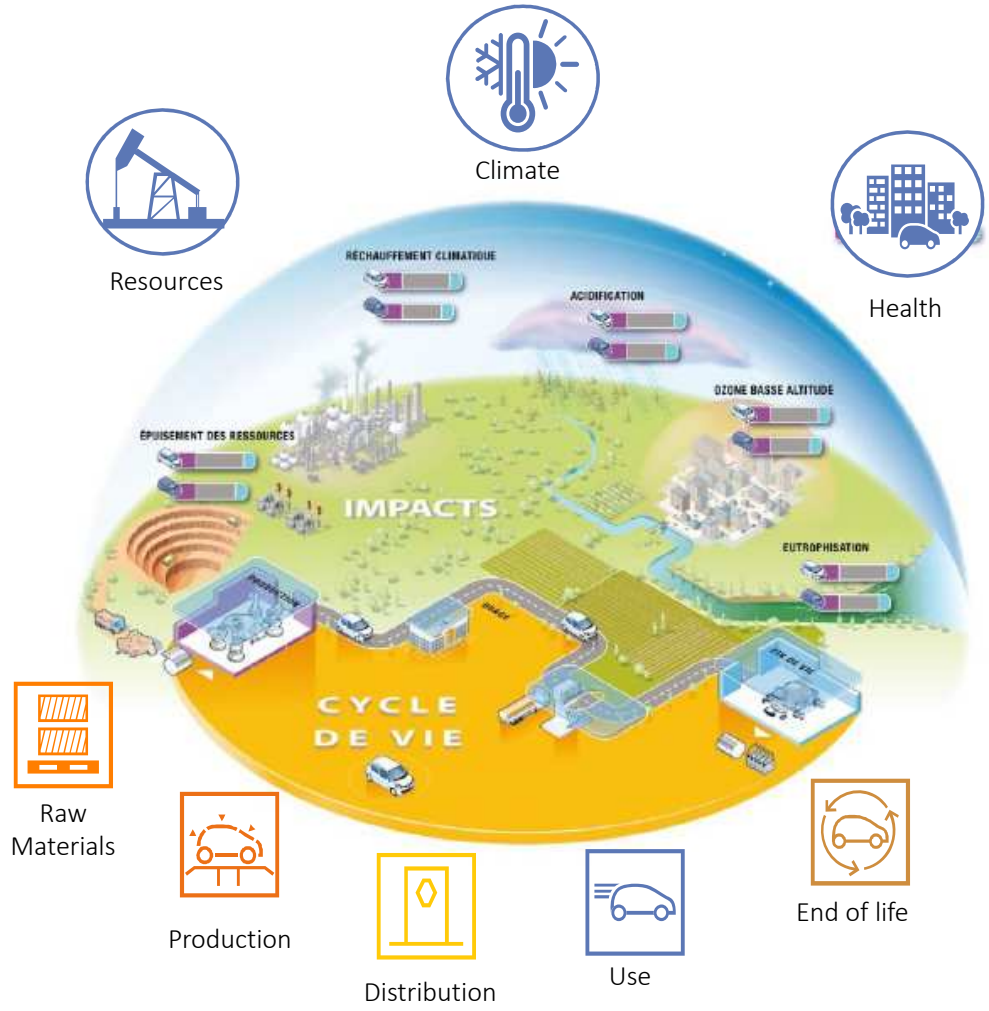
# ENVIRONMENTAL ASSESSMENT OF EV BATTERIES

## SOME DATA AND IMPROVMENT POSSIBILITIES

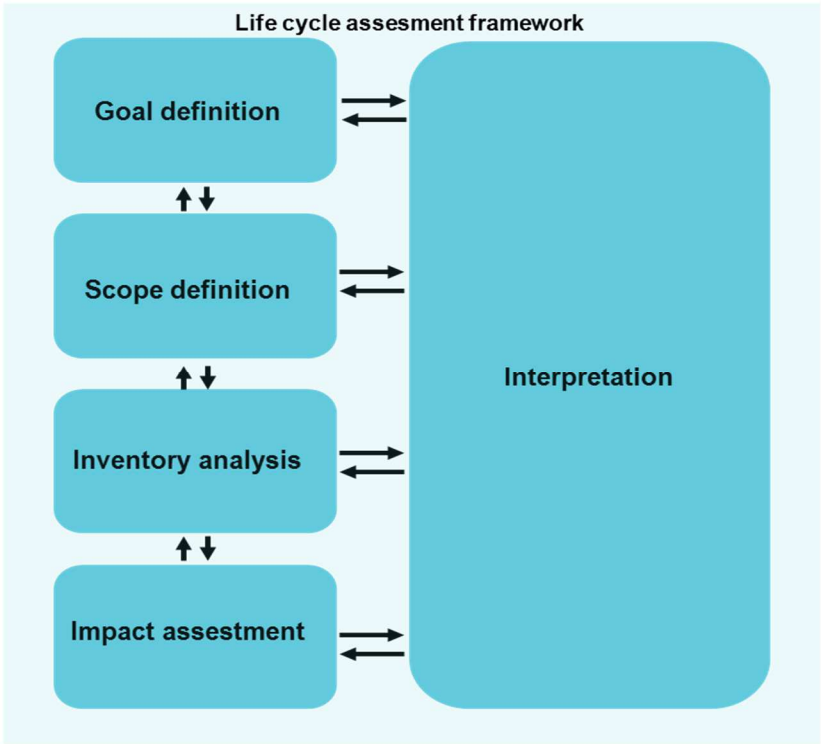
MAISON DE LA RATP, PARIS – May 21<sup>st</sup> 2019

STÉPHANE MOREL - Senior Specialist Material Eco-Efficiency & Strategy  
VIOLAINE POULAIN – Specialist Life Cycle Assesment

# PRODUCT LIFE CYCLE ASSESMENT



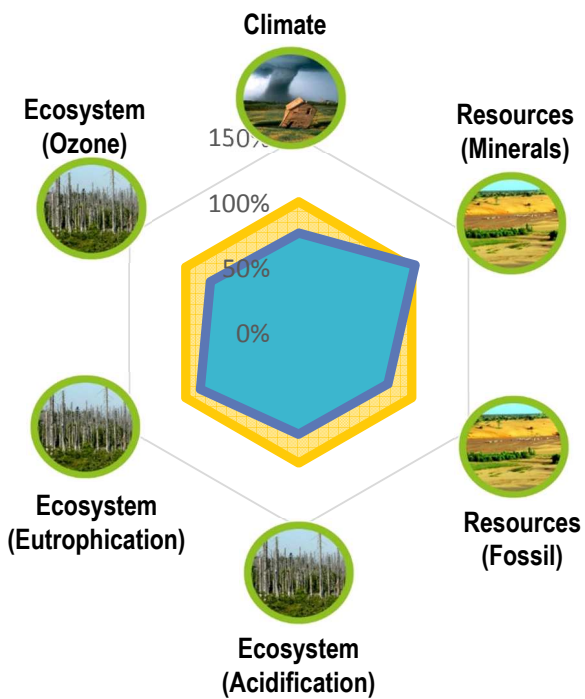
**ISO 14044:2006** Preview  
Environmental management -- Life cycle assessment -- Requirements and guidelines



# SINCE 2005 ... MAJOR USAGES OF LIFE CYCLE ASSESSMENT

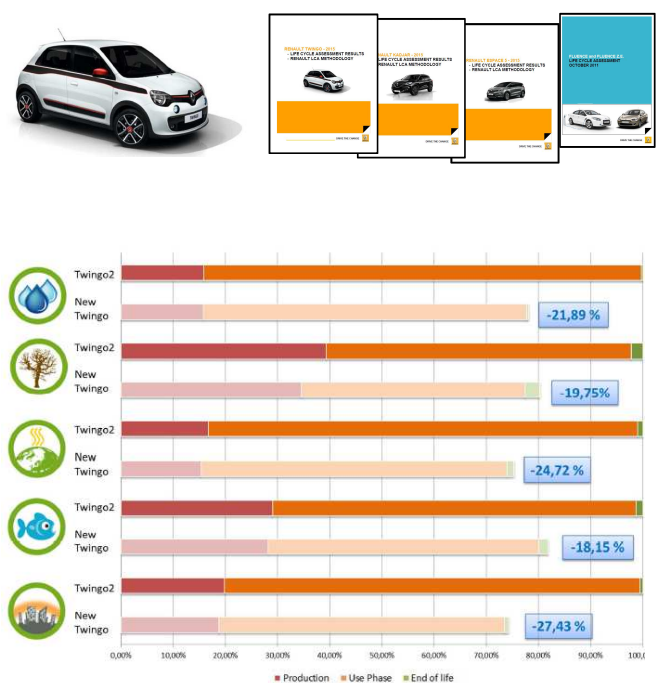
NEW TECHNOLOGIES

Environmental orientation



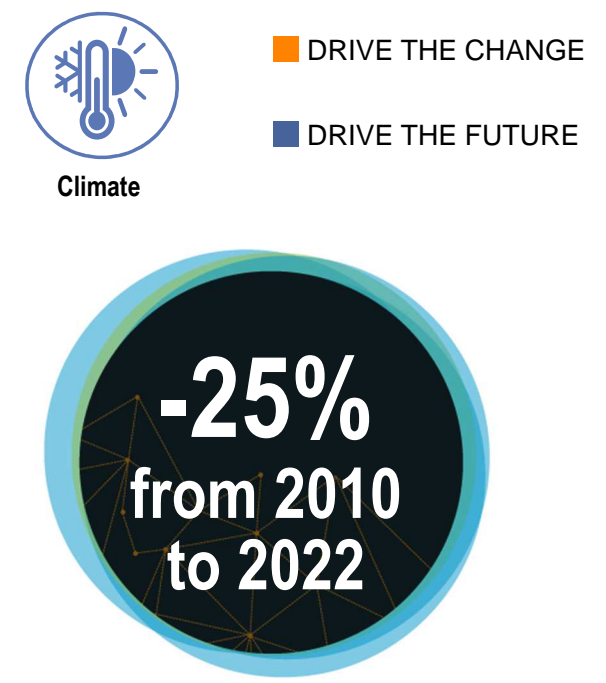
PRODUCT IMPROVMENT

Vehicle performance



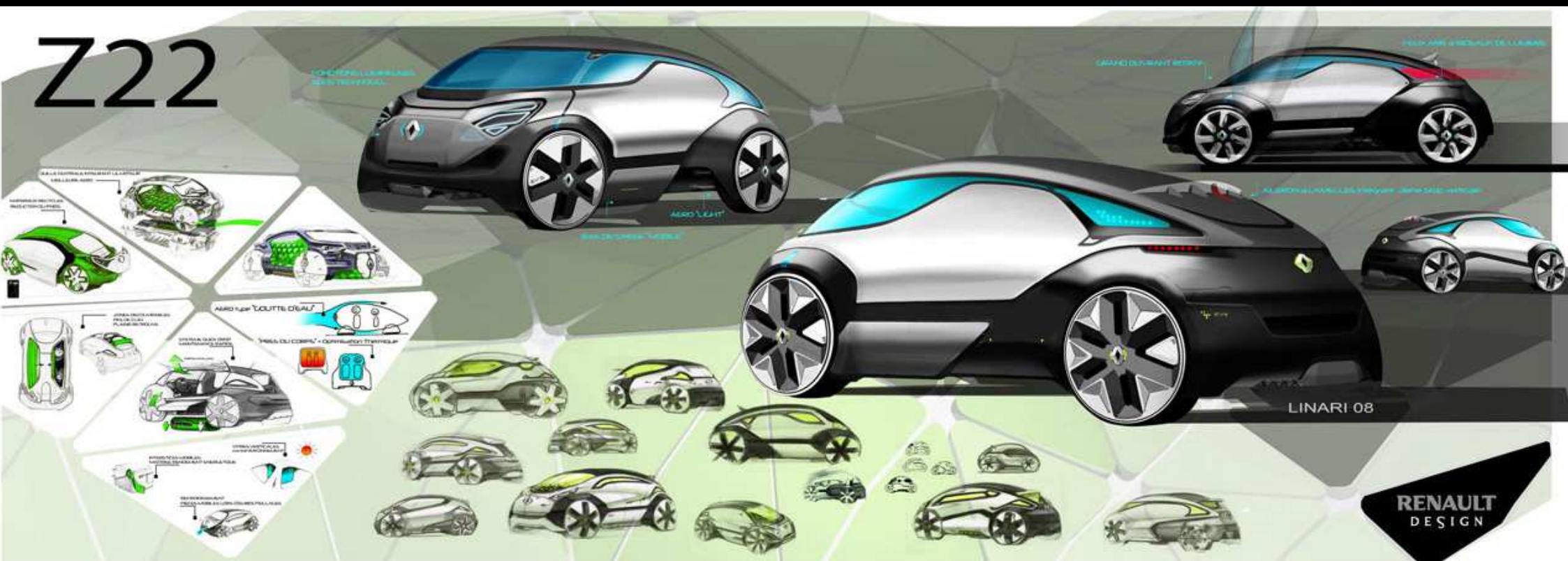
CARBON FOOTPRINT

KPI Group 2010-2022



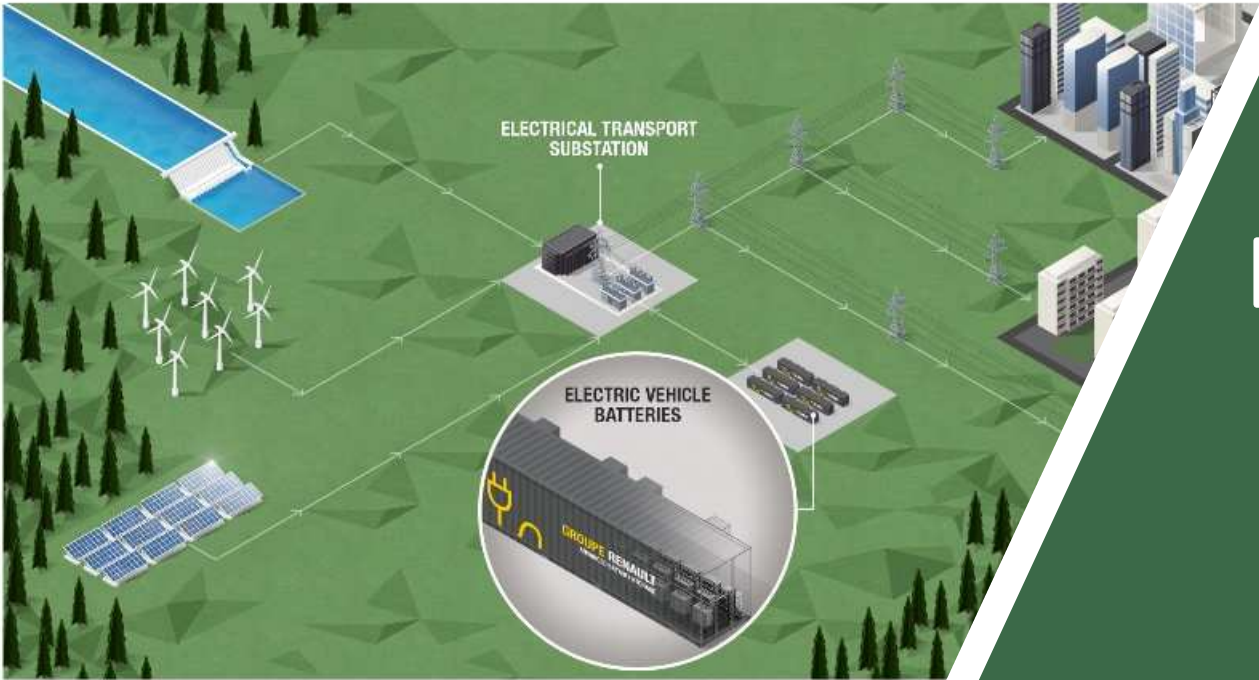


# NEW CHALLENGE, AN INNOVATIVE PRODUCT ...





## ADVANCED BATTERY STORAGE



ELECTRIC VEHICLES,  
MUCH MORE THAN  
A VEHICLE

# IMPACT OF BATTERIES PRODUCTION – ELECTRIC VEHICLE LCA

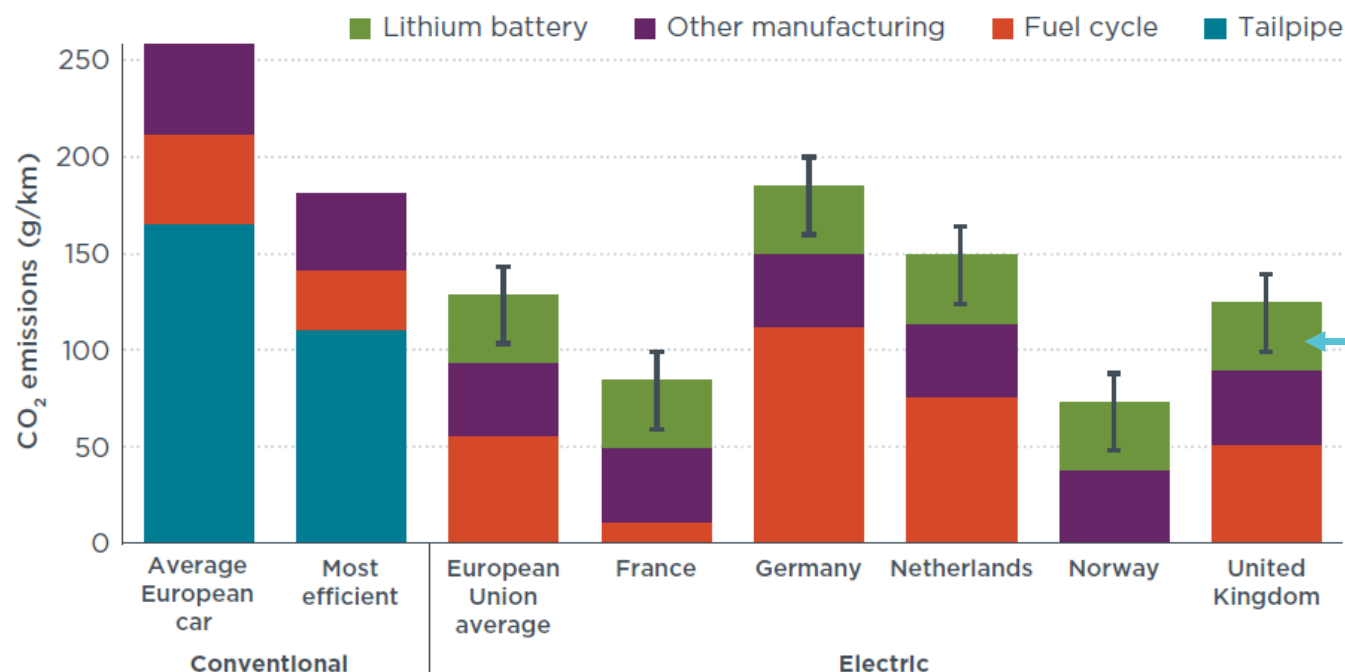
EFFECTS OF BATTERY MANUFACTURING ON ELECTRIC VEHICLE LIFECYCLE EMISSIONS

www.theicct.org

BRIEFING

icct  
THE INTERNATIONAL COUNCIL  
ON CLEAN TRANSPORTATION

FEBRUARY 2018



Effects of battery manufacturing on electric vehicle life-cycle greenhouse gas emissions



Figure 1. Life-cycle emissions (over 150,000 km) of electric and conventional vehicles in Europe

■ In France battery manufacturing represents 40% CO<sub>2</sub> emission of EV LCA



## END OF LIFE BATTERIES IMPACT

# IMPACT OF BATTERIES PRODUCTION – ORIGIN OF CO2 EMISSIONS

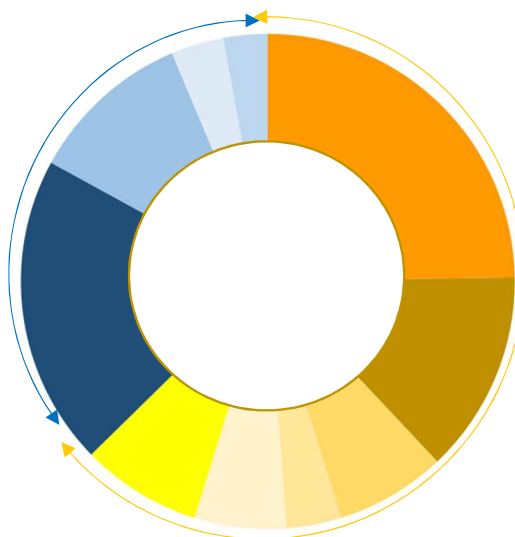
Battery Origin of CO<sub>2</sub>-eq (Production)



37 %

CO<sub>2</sub> emissions  
from electricity -  
current sourcing

- Electricity cathode NMC
- Electricity anode graphite
- Electricity module
- Electricity aging



- NMC Li(NiMnCo)O<sub>2</sub>
- Aluminium
- Electrolyte
- BMS
- Copper + copper anode + stainless + steel
- Other

63 %

CO<sub>2</sub> emissions from  
materials extraction and  
refinement

*Prod->NMC, Cells & modules manufacturing & assembly in KR, Pack assembly in FR  
Gabi software calculations*

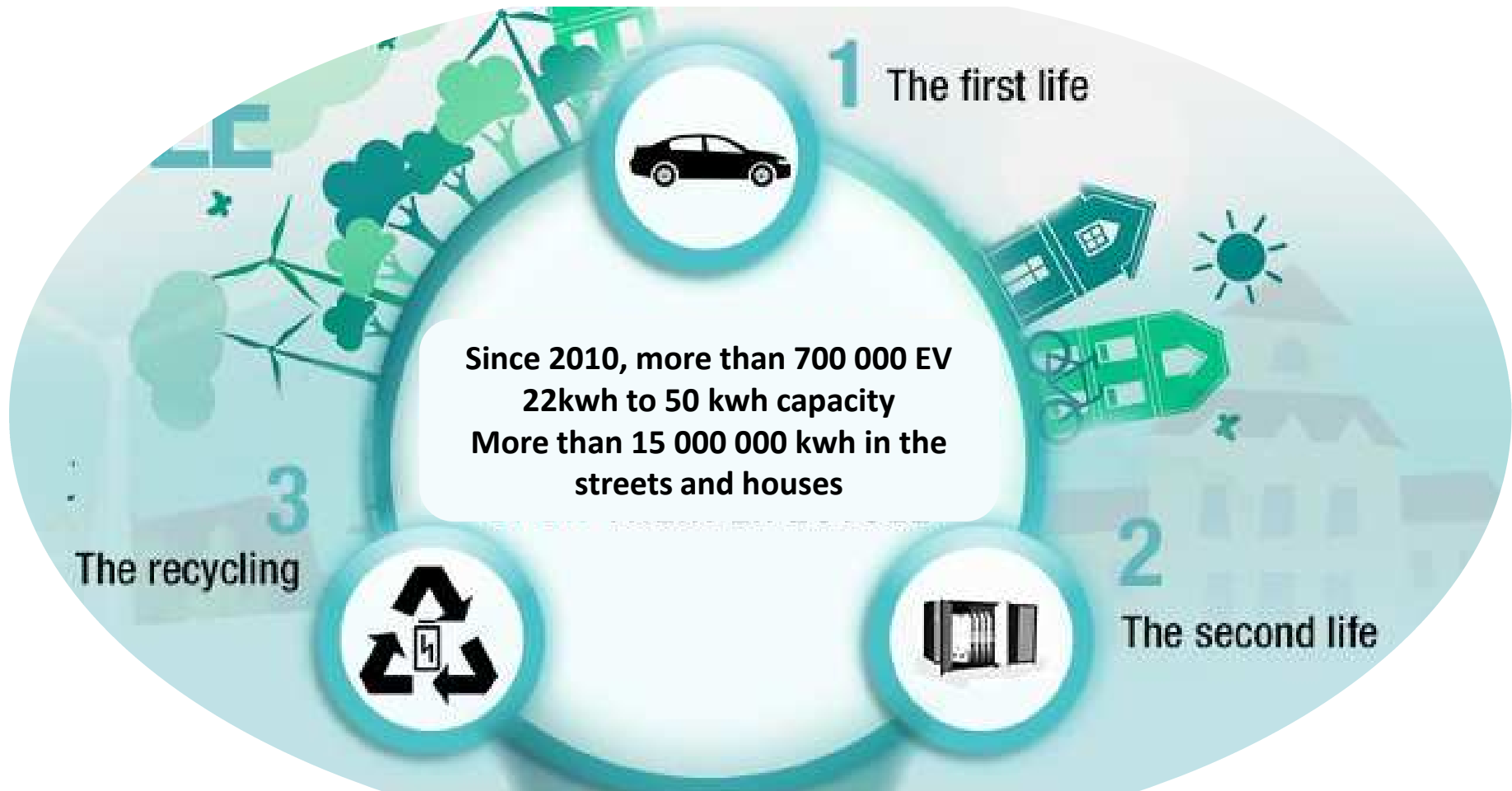
- 37% Battery manufacturing CO<sub>2</sub> emission depend on country elec mix
- 24% Battery manufacturing CO<sub>2</sub> emission based on NMC& Li extraction & refinement



**RENAULT**  
Passion for life



## IMPACT OF BATTERIES – AFTER SERVICE IN A CAR



## END OF LIFE BATTERIES IMPACT

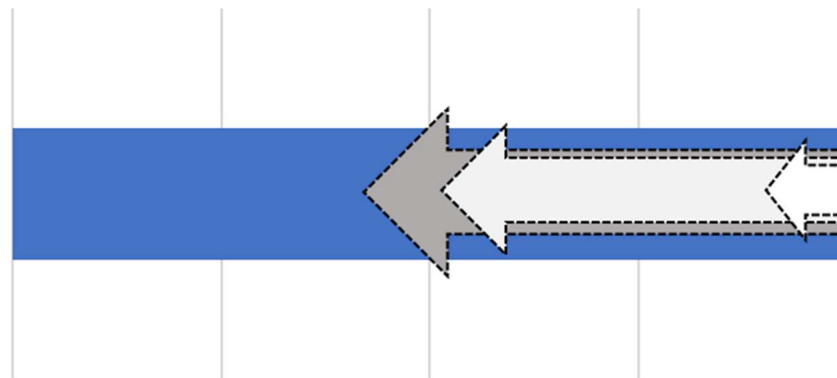
# BENEFITS OF BATTERIES VEHICLE TO GRID – SUPPORT RENEWABLE ENERGY DEVELOPMENT

### 1 The first life

- ❑ The use of BEV as storage (V2G, SC & Second life) will support the development of renewable energies



### CO2 EMISSIONS REDUCTIONS ON BEV LCA WITH ENERGY STORAGE FOR RENEWABLE ENERGIES SUPPORT



Estimation of CO2 reduction for electricity production on an island with 36%, 50% & 60% renewable electricity production

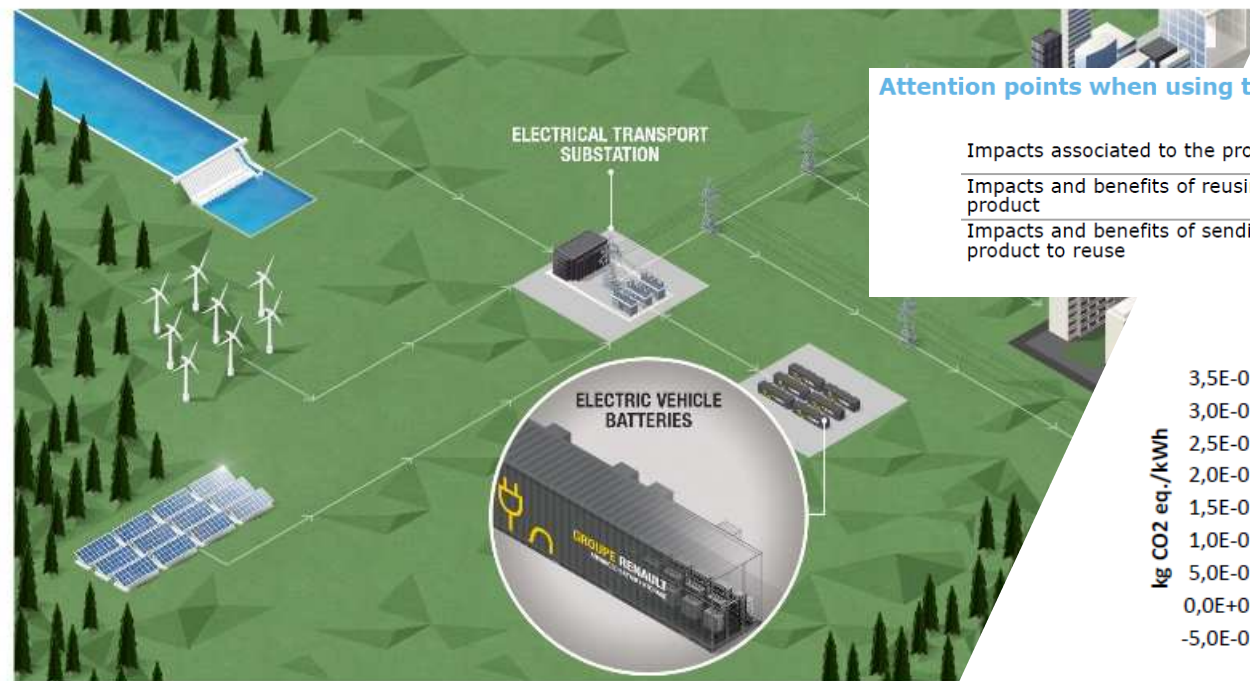
- With renewable energies, V2G, SC & 2<sup>nd</sup> life can reduce electricity carbon intensity (results geographically changing)

## 2 The second life

# Multiple applications in LCA: methodology, and case study on batteries with a second life

March 21, 2019

## ADVANCED BATTERY STORAGE



### Attention points when using the CFF for product loops

Impacts associated to the product  
 Impacts and benefits of reusing a product  
 Impacts and benefits of sending a product to reuse

$$(1 - R_1) E_V + R_1 \times E_{reused}$$

$$-(1 - A) R_1 \times (E_{reused} - E_V \times Q_{Sin} / Q_p)$$

$$+(1 - A) R_2 \times (E_{reuslingEol} - E^*_V \times Q_{Sout} / Q_p)$$

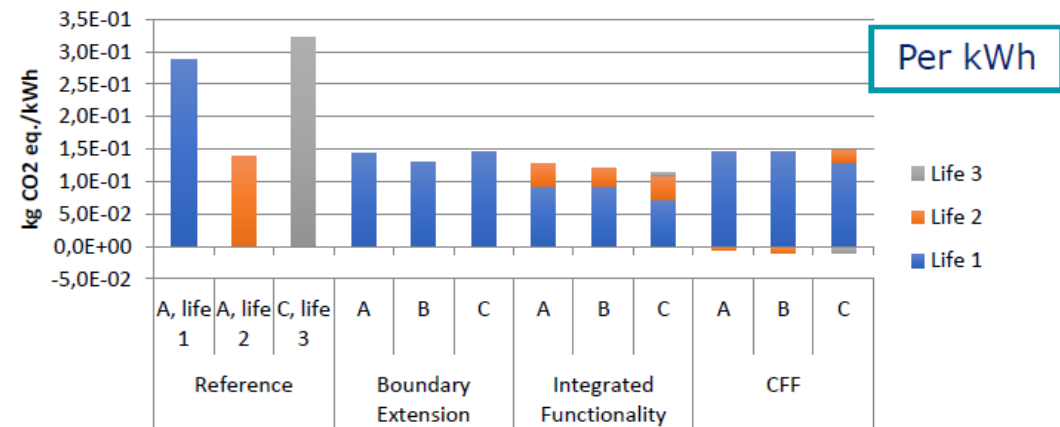
- Allocation factor between upstream and downstream
- Reuse rate
- Remanufacturing LCI
- "New" product LCI
- LCI of substituted product
- Quality factor

**Deloitte.**



**SCORE LCA**

### NMC battery - Global Warming Potential



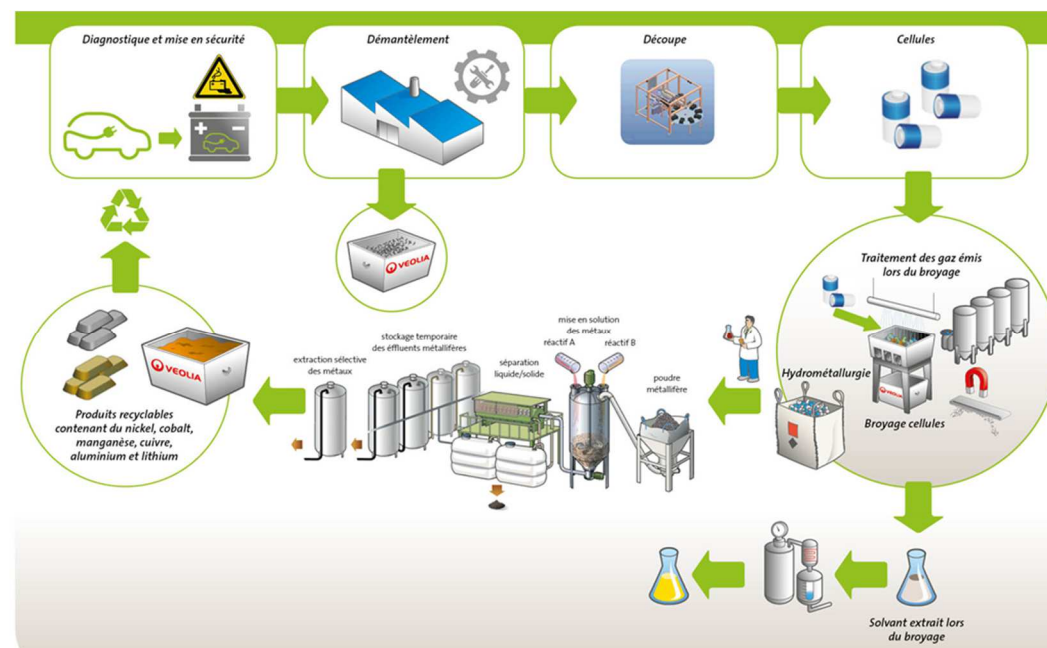
## BENEFITS OF BATTERIES RECYCLING



### IMPACT OF RECYCLING ON BATTERY PRODUCTION CO2 EMISSIONS

BATTERY PRODUCTION CO2 EMISSIONS

- 13% to -26%



- - 13% of CO<sub>2</sub> emission of battery manufacturing with recycling incl. CFF formula; (Renault, VEOLIA, Ginkgo21)
- -26% of CO<sub>2</sub> emission of battery manufacturing with recycling (« Les enjeux du développement de l'électromobilité pour le système électrique » RTE and l'Avere, mai 2019)



## HOW TO IMPROVE THOSE ASSESSMENTS ?

**COLLECT ENERGY  
DATA FROM CELL  
FACILITIES**

**COLLECT LOCAL DATA  
FOR MATERIAL  
PRODUCTION**

**COLLECT CO2 DATA  
FROM RECYCLING  
FACILITIES**

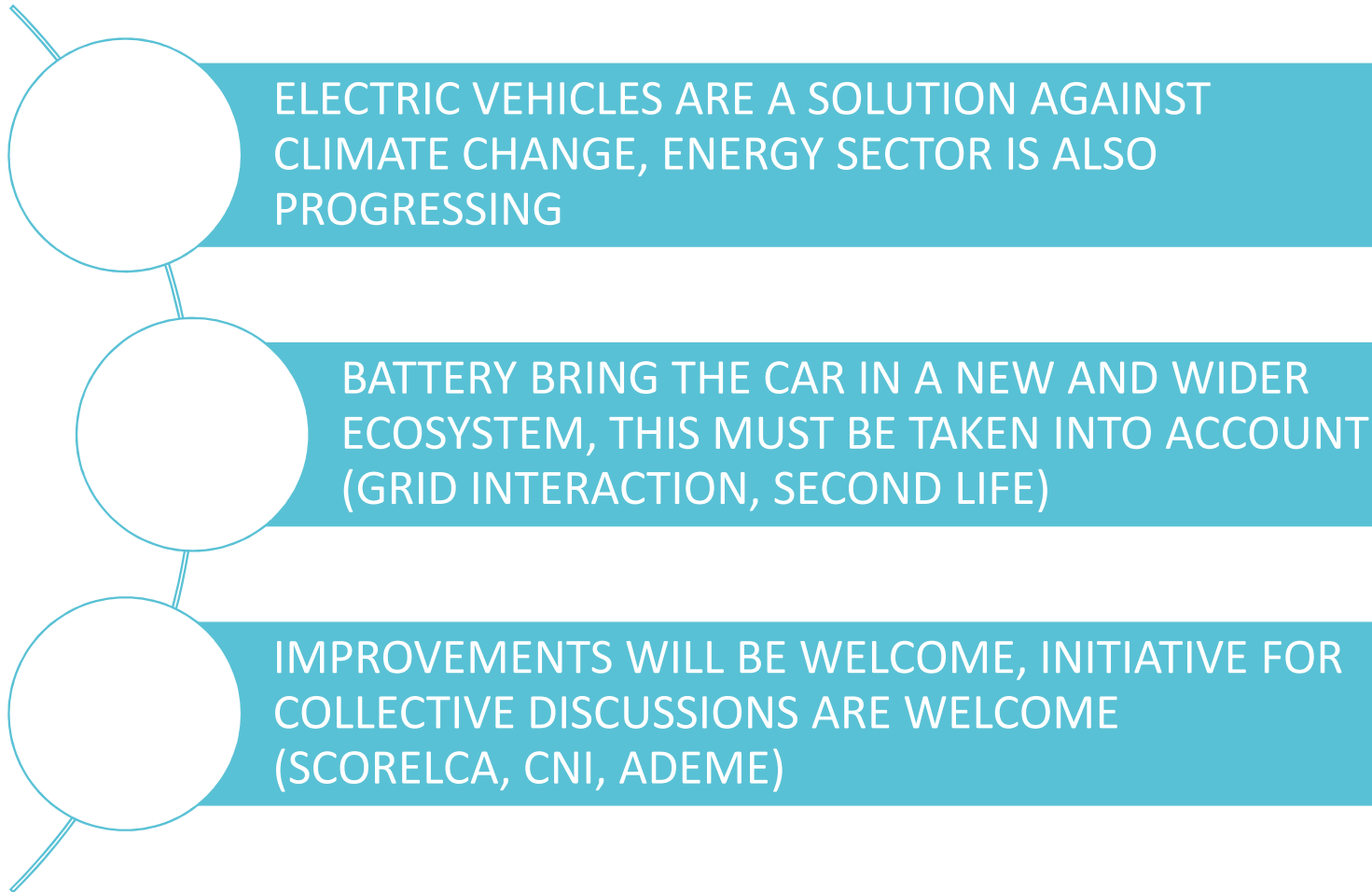
## HOW TO IMPROVE THOSE ASSESSMENTS ?

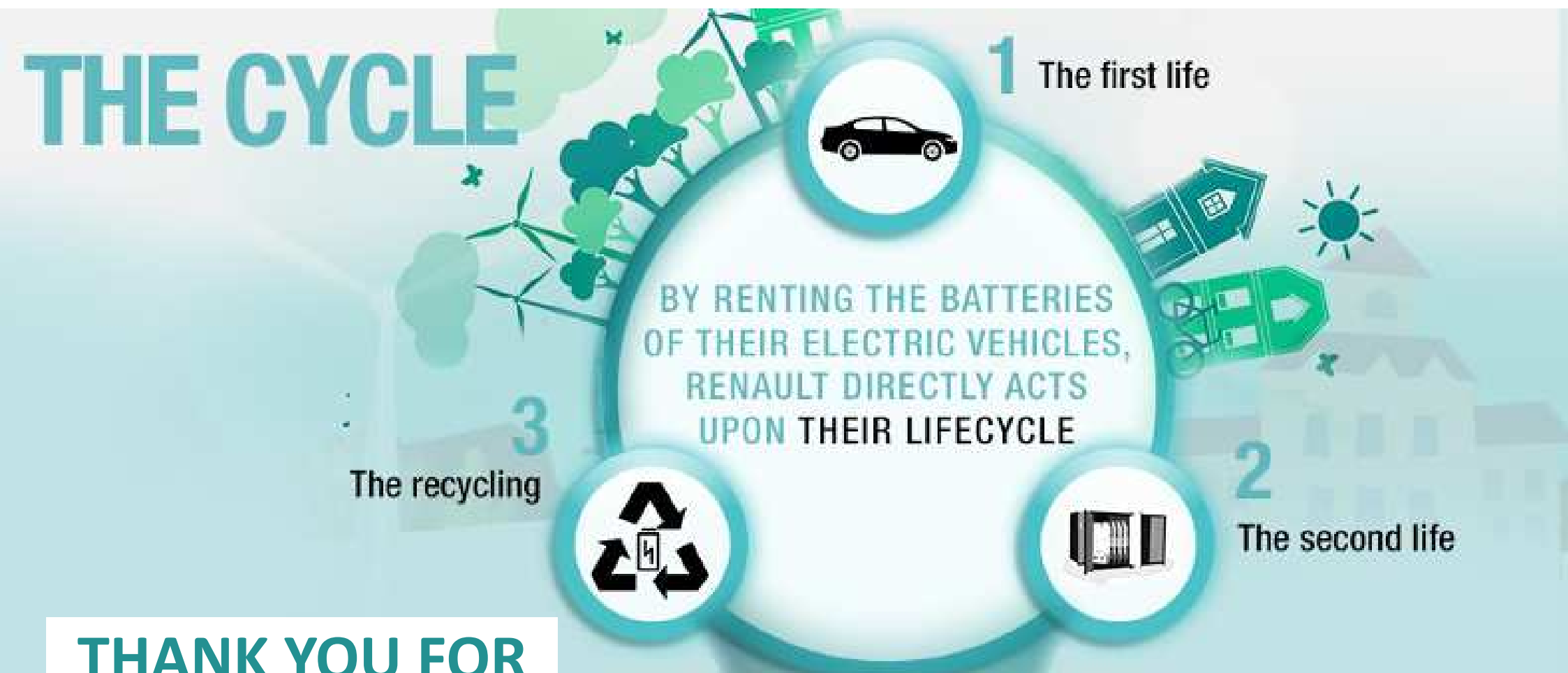
INCLUDE THE EFFECT  
OF LITHIUM AND  
MANGANESE  
RECYCLING

INCLUDE EFFECT OF  
BATTERY ECODESIGN  
AND « SECOND LIFE  
READY DESIGN »

CREATE ROBUST AND  
SHARED  
CALCULATION  
METHOD eg.  
SCORELCA

## TAKE HOME MESSAGES





**THANK YOU FOR  
YOUR ATTENTION**



**JOURNÉE TECHNIQUE**

# Batteries : comment les recycler ou leur donner une seconde vie ?

Batteries : comment les recycler ou leur donner une seconde vie ?  
| 21 mai 2019 | Paris

